**Table of Contents**

**1**

**2**

**5**

**8**

**11**

**14**

**17**

**20**

**22**

**24**

General Introduction

Machine Overview

Drilling and Reaming

Operating Wheel Tractor Scraper

Operating Mechanical Shovies

Standard Safety Rules

Maintaining the Machine

Cleaning the Machine

Transporting Raw Materials

Appendices